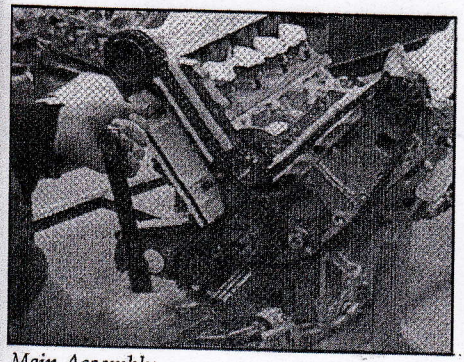
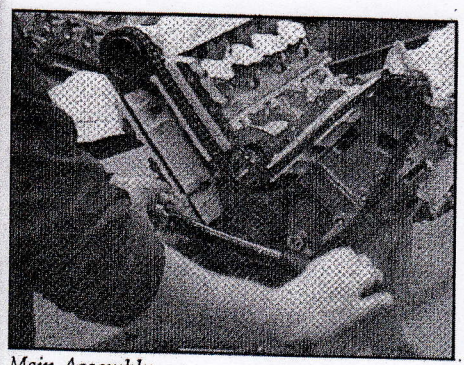


Main Assembly

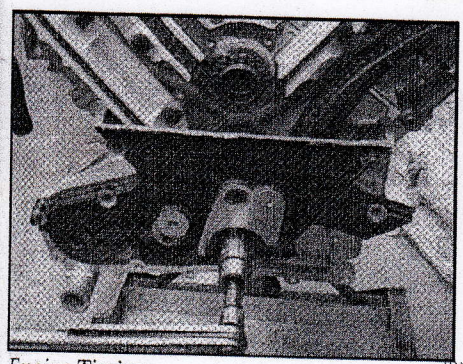
Fit the guide and thread the chain through and torque capheads to 20 ft lbs.



Main Assembly

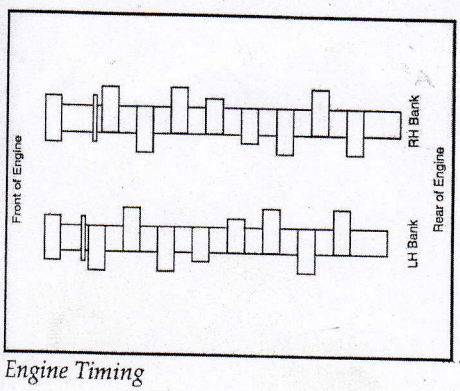
Repeat for the remaining guides.

Engine Timing



Engine Timing

Firstly the dummy timing cover needs fitting.



Engine Timing

Ensure that the even cam bank is at overlap (8) at the rear and the odd bank is at overlap at the front (1).